



# 21kW AIR COOLED LIQUID CHILLER



CODE: 1CHL-0021



## ACCESSORIES

The 21kW Air cooled liquid chiller/heat pump range was designed for commercial applications such as the air conditioning of offices and hotels.

The units integrate the latest technological innovations: Non-ozone depleting refrigerant R410A, DC inverter twin-rotary compressors, low-noise variable speed fans and microprocessor control.

The 21kW Air cooled liquid chiller units are available with hydraulic module integrated into the unit chassis, limiting the installation to straightforward operations like connection of the power supply and the water supply and return piping.

- Quiet in operation
- Easy and fast installation
- Economical operation
- Environment care
- Superior reliability
- NHC Control
- Inverter technology compressor and fans

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## Physical Data

30RQV		021
<b>Cooling</b>		
Standard unit	C1 Nominal capacity	kW 18,6
Full load performances*	C1 EER	kW/kW 3,1
	C1 Eurovent class cooling	A
	C2 Nominal capacity	kW 25,8
	C2 EER	kW/kW 3,8
	C2 Eurovent class cooling	A
Seasonal efficiency	ESEER	kW/kW 3,85
<b>Heating</b>		
Standard unit	H1 Nominal capacity	kW 21,1
Full load performances*	H1 COP	kW/kW 4,1
	H1 Eurovent class heating	A
	H2 Nominal capacity	kW 20,0
	H2 COP	kW/kW 3,3
	H2 Eurovent class heating	A
	H3 Nominal capacity	kW 19,1
	H3 COP	kW/kW 2,7
Seasonal efficiency**	H3 SCOP	kW/kW 2,9
	H3Ƞs heat	% 113
	H3 Prated	kW 15,43
	H3 Annual Energy consumption	KWh 10980
	H3 Energy class	A+
<b>Sound levels</b>		
<b>Standard unit</b>		
Sound power level <sup>(2)</sup>		dB(A) 74
Sound pressure level at 10 m <sup>(3)</sup>		dB(A) 43
<b>Dimensions - Standard unit</b>		
Length <sup>(4)</sup>		mm 1109
Width		mm 584
Height		mm 1579
<b>Operating Weight<sup>(1)</sup></b>		
Standard unit		kg 199,4
<b>Compressors</b>		
		Rotary compressor 1
<b>Refrigerant</b>		
		R410A
<b>Capacity control</b>		
Charge <sup>(1)</sup>		kg 8
<b>Minimum capacity<sup>(6)</sup></b>		
		NHC control % 41%
<b>Air heat exchanger</b>		
		Grooved copper tubes, aluminium fins
<b>Fans - Standard unit</b>		
Quantity		Axial type fan
Maximum total air flow		l/s 2400
Maximum rotational speed		rps 16
<b>Water heat exchanger</b>		
Water volume		Brazed plate heat exchanger
Max water-side operating pressure without hydronic module		l 1,9
		kPa 1000
<b>Hydronic module (option)</b>		
Pump		Pump, relief valve, paddle flow switch, expansion tank (option)
Expansion tank volume		Centrifugal pump (fixed speed or variable speed)
Max. water-side operating pressure with hydronic module	<sup>(4)</sup>	l 8
		kPa 300
<b>Water connections (Without Hydronic Module)</b>		
Inlet diameter (BSP GAS)		inch 1
Outlet diameter (BSP GAS)		inch 1
<b>Water connections (With Hydronic Module)</b>		
Inlet diameter (BSP GAS)		inch 1-1/4
Outlet diameter (BSP GAS)		inch 1
<b>Water Filling System (Option)</b>		
Diameter (BSP GAS)		inch 1/2
<b>Chassis paint colour</b>		
		Colour code: RAL 7035

\* In accordance with standard EN 14511-3:2013

\*\* In accordance with standard EN 14825:2013, Average climate

C1 Cooling mode conditions : evaporator water entering/leaving temperature 12°C/7°C, outside air temperature 35°C, evaporator fooling factor 0m<sup>2</sup>/kWC2 Cooling mode conditions : evaporator water entering/leaving temperature 23°C/18°C, outside air temperature 35°C, evaporator fooling factor 0m<sup>2</sup>/kWH1 Heating mode conditions : Water heat exchanger water entering/leaving temperature 30°C/35°C, fooling factor 0m<sup>2</sup>/kW. Outside air temperature 7°C db / 6°C wbH2 Heating mode conditions : Water heat exchanger water entering/leaving temperature 40°C/45°C, fooling factor 0m<sup>2</sup>/kW. Outside air temperature 7°C db / 6°C wbH3 Heating mode conditions : Water heat exchanger water entering/leaving temperature 47°C/55°C, fooling factor 0m<sup>2</sup>/kW. Outside air temperature 7°C db / 6°C wb

(1) Values are guidelines only. Refer to the unit nameplate.

(2) In dB ref=10<sup>-12</sup> W, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent.

(3) In dB ref 20 µPa, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).

(4) Min. water-side operating pressure with fixed speed hydronic module is 50 kPa and with variable speed hydronic module is 40 kPa.

(5) Length = 1141 mm if main disconnect switch

(6) Cooling Eurovent condition



### Physical and Electrical Data

#### HYDRONIC MODULE

Expansion tank volume	8
Maximum water-side operating pressure kPa	300

#### PUMPS

Water pump	Pump, screen filter, expansion tank, flow switch, relief valve
Power input* kW	0.82
Nominal operating current draw'	1.60

### Electrical Data

#### POWER CIRCUIT

Nominal power supply	V-ph-Hz	400-3+N-50
Voltage range	V	360-440
Control circuit supply		24V AC via internal transformer
Nominal unit current drawn (Un)*	A	14,3
Maximum unit power input (Un) **	kW	12,4
Cos Phi unit at maximum power **		0,93
Maximum unit current drawn (Un-10%)**	A	21,2
Maximum unit current drawn (Un) ****	A	19,2
Maximum Start-up current, standard unit †	A	Not Applicable (less than the operating current)

\* Conditions equivalent to the standardised Eurovent conditions (evaporator water entering-leaving temperature = 12 °C/7 °C, outside air temperature = 35 °C).

\*\* Power input, compressors and fans, at the unit operating limits (saturated suction temperature 15 °C, saturated condensing temperature 68.3 °C) and nominal voltage of 400 V (data given on the unit nameplate).

\*\*\* Maximum unit operating current at maximum unit power input and at 360 V.

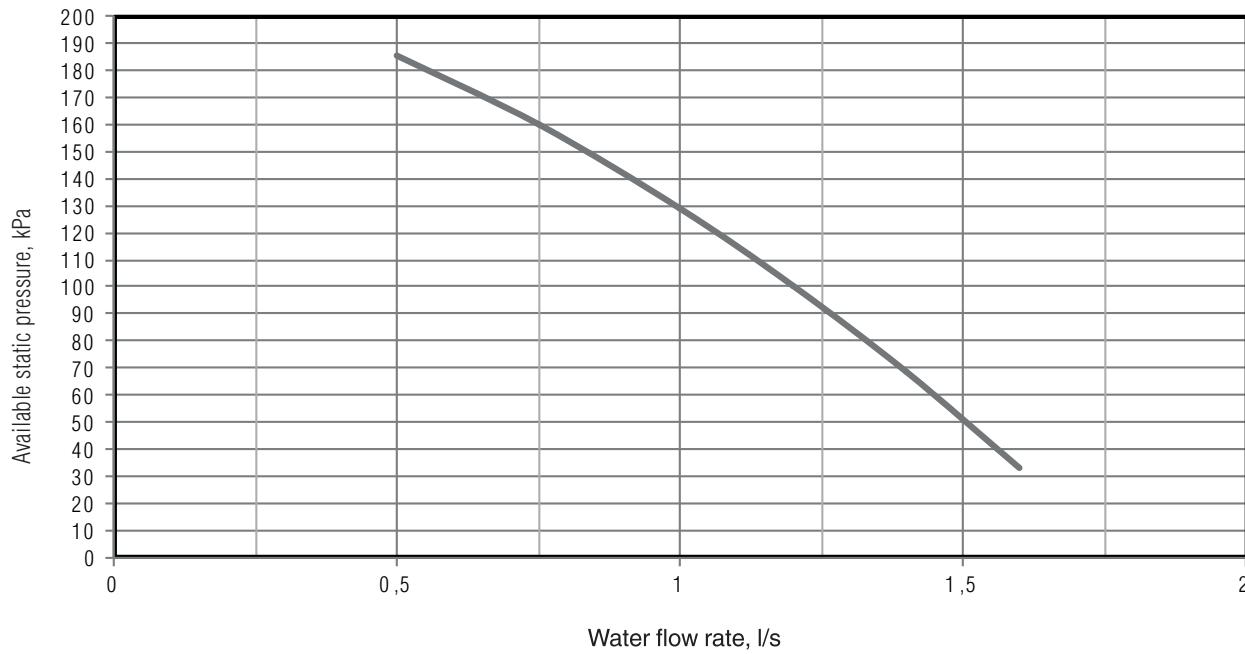
\*\*\*\* Maximum unit operating current at maximum unit power input and at 400 V (values given on the unit nameplate).

† Maximum instantaneous start-up current at operating limits (maximum operating current of the smallest compressor(s) + fan current + locked rotor current of the largest compressor).

Fan motor electrical data: at Eurovent equivalent conditions and motor ambient air temperature of 50 °C at 400 V: 3.8 A, start-up current 20 A, power input 1.75 kW

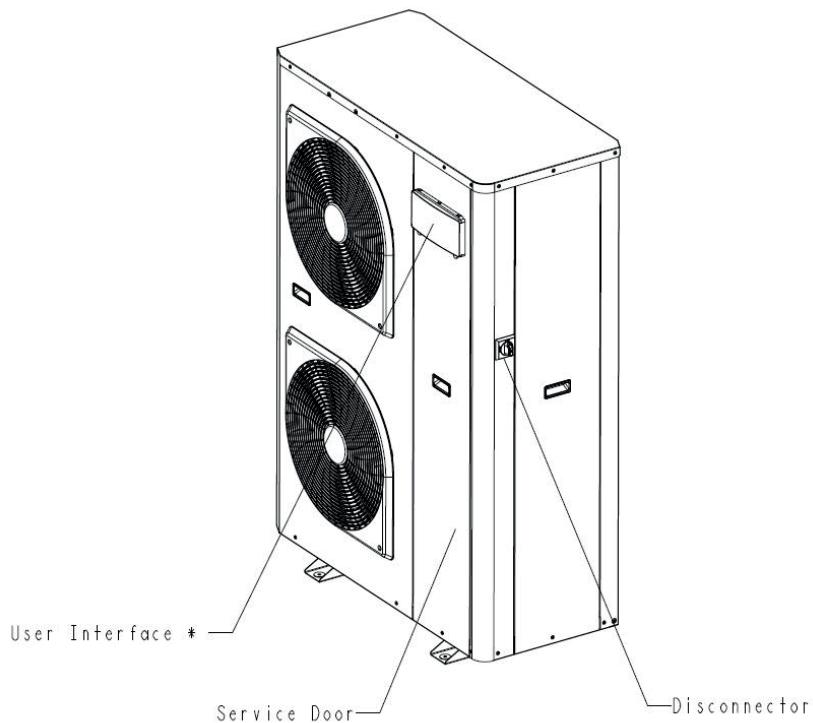
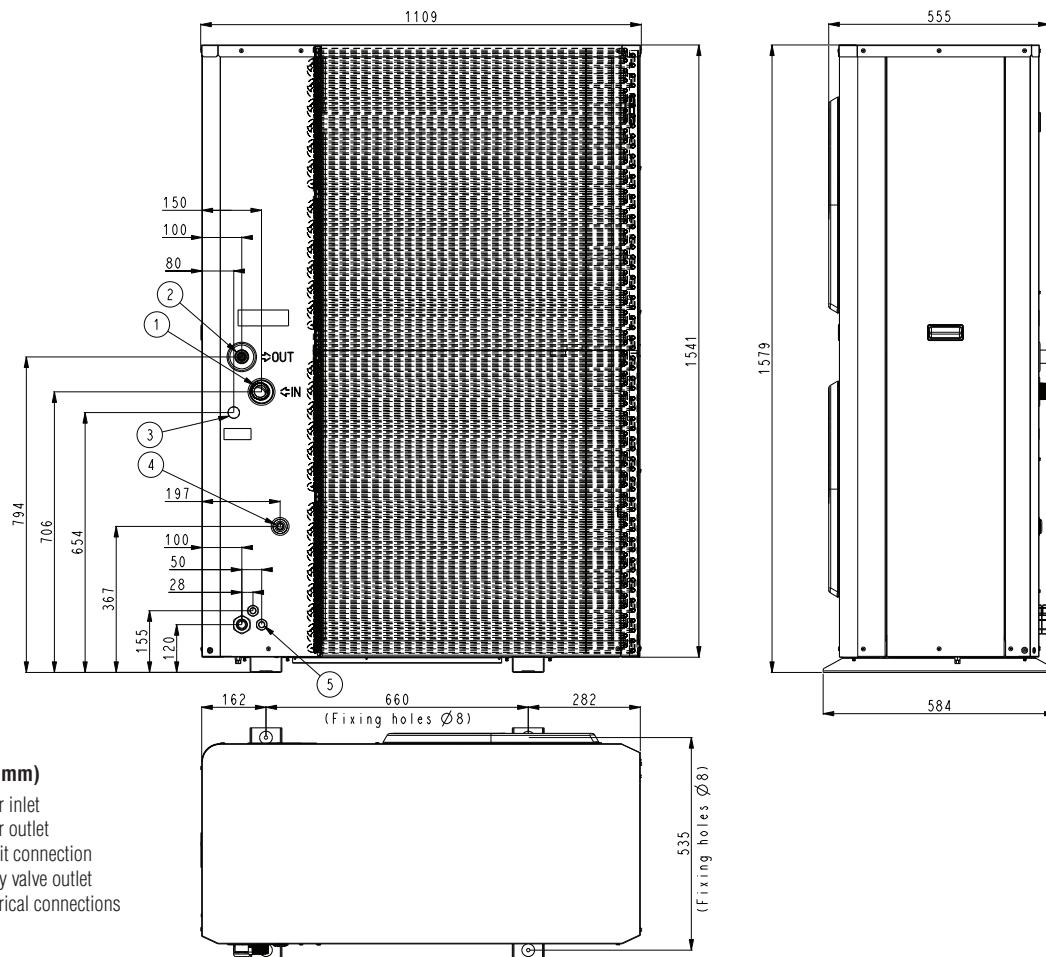
### Available static system pressure

#### Available external static pressure for unit with fixed hydronic module 17 and 21kW





## Dimensions/clearances





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Making the difference

## Cooling Capacities

		Outside air temperature, °C																				
		10					15					25										
LWT °C	Qc kW	EER kW/kW			q l/s	Nom	EER kW/kW			q l/s	Nom	EER kW/kW			q l/s							
		Nom	Min	Max		Nom	Min	Max	Nom		Nom	Min	Max	Nom	Min	Max						
30RQV 21	5	20,47	14,08	23,95	4,73	4,63	3,68	0,98	20,02	12,51	24,01	4,38	3,12	3,69	0,96	19,50	13,54	23,31	3,87	4,06	3,30	0,93
30RQV 21	7	21,57	14,90	25,83	4,83	4,83	4,02	1,03	21,12	13,24	25,69	4,49	3,26	3,93	1,01	20,65	14,38	24,63	4,02	4,27	3,40	0,99
30RQV 21	10	23,27	16,18	28,40	4,95	5,13	4,35	1,11	22,83	7,91	28,12	4,64	4,60	4,19	1,09	22,45	8,23	26,69	4,23	4,22	3,53	1,07
30RQV 21	15	26,91	18,43	32,59	5,56	5,63	4,72	1,29	26,75	9,30	32,59	5,40	5,76	4,65	1,28	25,65	9,60	30,32	4,59	4,99	3,74	1,23
30RQV 21	18	28,87	19,85	35,49	5,67	5,92	5,01	1,38	29,16	9,71	35,50	5,79	5,30	4,92	1,40	27,70	10,52	32,63	4,79	5,57	3,85	1,33

		Outside air temperature, °C													
		35					45								
LWT °C	Qc kW	EER kW/kW			q l/s	Nom	EER kW/kW			q l/s	Nom	EER kW/kW			q l/s
		Nom	Min	Max		Nom	Min	Max	Nom		Nom	Min	Max	Nom	
30RQV 21	5	17,70	8,14	21,82	2,96	3,14	2,57	0,84	14,86	6,37	16,08	2,25	2,21	2,22	0,71
30RQV 21	7	18,58	8,67	23,08	3,10	3,33	2,65	0,89	15,79	6,79	17,07	2,34	2,33	2,30	0,75
30RQV 21	10	20,43	9,50	25,03	3,09	3,42	2,77	0,98	17,21	7,45	18,60	2,47	2,51	2,43	0,82
30RQV 21	15	23,40	11,00	28,49	3,36	3,91	2,95	1,12	19,76	8,62	21,34	2,70	2,83	2,65	0,95
30RQV 21	18	25,81	11,97	30,67	3,80	4,24	3,05	1,24	21,38	9,38	23,08	2,83	3,03	2,77	1,02

### Legend

LWT Leaving water temperature, °C  
 Qc Cooling capacity, kW  
 Nom Nominal  
 Min Minimum  
 Max Maximum  
 EER Energy Efficiency Ratio, kW/kW  
 q Evaporator water flow rate, l/s

### Application data

Standard units, refrigerant: R-410A  
 Evaporator entering/leaving water temperature difference: 5 K or minimum mass flow rate  
 Evaporator fluid: water  
 Fouling factor: 0 m<sup>2</sup> K/W

Performances in accordance with EN 14511-3:2011.

## Heating Capacities

		Outside air temperature, °C																				
		10 (9)					7 (6)					2 (1)										
LWT °C	Qh kW	COP kW/kW			q l/s	Nom	COP kW/kW			q l/s	Nom	COP kW/kW			q l/s							
		Nom	Min	Max		Nom	Min	Max	Nom		Nom	Min	Max	Nom	Min	Max						
30RQV 21	35	22,88	8,78	32,72	4,48	3,80	3,62	1,09	21,10	7,56	22,17	4,10	4,37	2,94	1,01	15,62	7,27	19,91	2,90	3,08	2,47	0,90
30RQV 21	45	21,71	7,78	31,49	3,59	2,86	2,99	1,04	19,97	6,78	21,55	3,30	3,37	2,45	0,97	14,83	6,84	18,93	2,34	2,41	2,03	0,86
30RQV 21	55	20,47	7,24	24,92	2,92	2,21	2,73	0,99	19,07	6,31	23,24	2,69	2,63	2,53	0,92	13,70	6,37	17,02	1,90	1,91	1,83	0,79

		Outside air temperature, °C																				
		-7 (-8)					-10 (-11)					-15 (-16)										
LWT °C	Qh kW	COP kW/kW			q l/s	Nom	COP kW/kW			q l/s	Nom	COP kW/kW			q l/s							
		Nom	Min	Max		Nom	Min	Max	Nom		Nom	Min	Max	Nom	Min	Max						
30RQV 21	35	10,39	6,50	15,31	2,51	2,74	2,22	0,69	9,56	5,82	10,30	2,37	2,55	2,35	0,64	7,57	4,94	7,58	2,15	2,25	2,15	0,58
30RQV 21	45	9,74	7,56	14,70	1,99	2,02	1,80	0,66	8,94	6,88	9,66	1,89	1,89	1,87	0,61	7,00	5,80	7,01	1,71	1,68	1,71	0,58
30RQV 21	55	9,03	7,07	11,28	1,60	1,60	1,55	0,62	8,24	6,38	8,98	1,52	1,50	1,52	0,58	-	-	-	-	-	-	-

		Outside air temperature, °C									
		-20 (-21)									
LWT °C	Qh kW	COP kW/kW			q l/s	Nom					
		Nom	Min	Max		Nom					
30RQV 17	35	6,32	4,11	6,40	1,93	1,98	1,92	0,58			
30RQV 17	45	5,84	4,75	5,85	1,54	1,49	1,54	0,58			
30RQV 17	60	-	-	-	-	-	-	-			

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